



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5515-1

Job Sheet 173030



Part No: D5515-1

Job Qty: 12 ea

Part Name: Grounding Clamp



Part Weight: 0 lbs

Job Created: 2/23/18

Due Date: 3/5/18

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Logan David

Description:

Note: DWG REV A IPP REV:A 17.02.24 NEW ISSUE DD VERF:JFS IPP REV:B 17.02.07 AS PER DWG REV.A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		18/03/20
100	Waterjet	12 pcs	3/3/18	3/3/18	0.01	0.38	Waterjet1		18/03/20
110	QC	12 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Waterjet-4		18/03/20
120	QC	12 pcs	3/3/18	3/3/18	0.00	0.00	QC8-6		38
130	Small Fab	12 pcs	3/3/18	3/3/18	0.00	0.37	Small Fab-3		38
140	QC	12 pcs	3/3/18	3/3/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs	3/5/18	3/5/18	0.00	0.25	HandFinish1		SA 15 3-22
160	QC	12 pcs	3/5/18	3/5/18	0.00	0.00	QC7-5		38
170	Packaging	12 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		2-20
180	QC21-SA	12 Ea	3/5/18	3/5/18	0.00	0.00	QC21		MAR 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.6000 sf (.05 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	236	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 4:12 PM dart.logan.david

DART
AEROSPACE
Container No: S053280
Part: D5515-1
Job No: 173030
Serial No/Batch: S053280
Inspector:
Revision:
Date: 03/21/18



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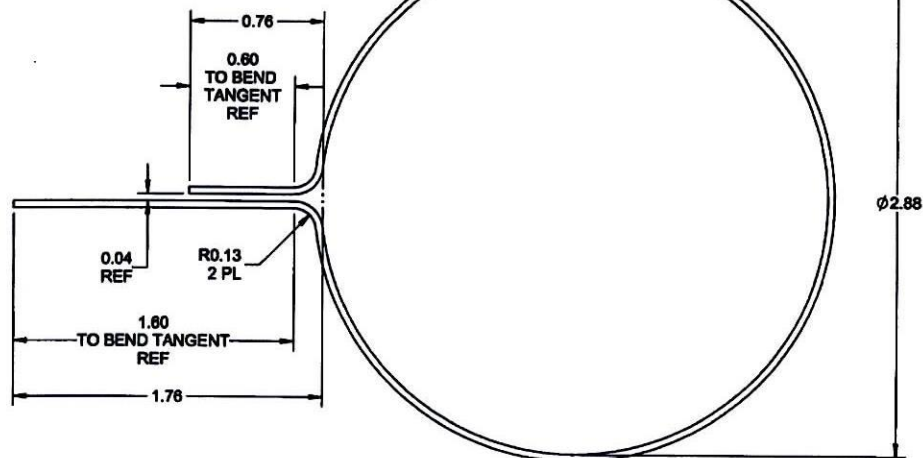
INSPECTION SHEET

[illegible]

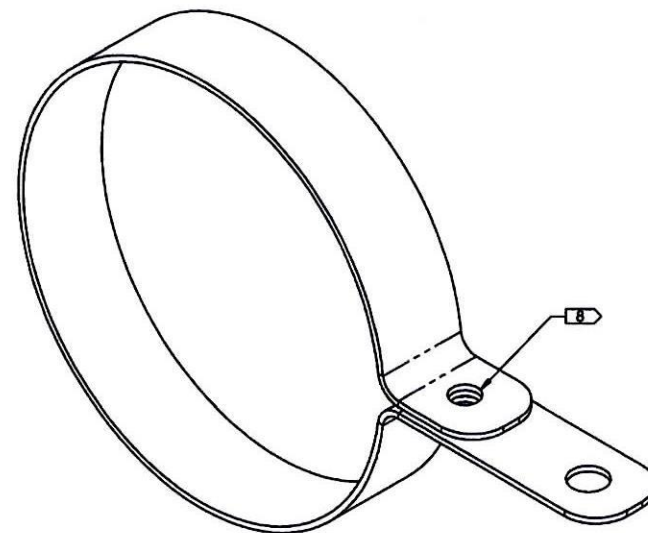
Measured by:	<i>Dr</i>	Checked by:	<i>38</i>	QC Inspector:	
Date:	<i>18/03/20</i>	Date:	<i>MAR 21 2018</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



D5515-1 GROUNDING CLAMP
(BENDING DETAIL, MAKE FROM D5515-1F)



NOTES:

- 1) MATERIAL: MAKE FROM D5515-1F
- 2) FINISH: CHEMICAL CONVERSION COAT USING ELECTRICALLY CONDUCTIVE ALODINE 600 PER MIL-DTL-5541 REF DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 8.1
- 7) WEIGHT: <0.01lbs
- 8) Ø0.200 HOLES MUST ALIGN WITHIN 0.075 ONCE BENT

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ENGINEERING

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2017-03-06
ECN 17-536

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NO. 173030 7L
20180226

A NEW ISSUE		ML	17.02.10
REV.	DESCRIPTION		BY DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5515	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	GROUNDING CLAMP	NTS
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APPROVED